Page 1/5

Safety Data Sheet According to 91/155 EEC

Printing date 24.06.2009 Revision: 24.06.2009

- · Product details
- · Trade name: n-butvl acetate
- · Manufacturer/Supplier:

Petrochem Middle East FZE

PO Box 17028.

Jebel Ali Free Zone

Dubai, UAE

Ph +971 4 8839222; Fax +971 4 8834133

- · Further information obtainable from: Product safety department.
- · Information in case of Emergency Product safety department.
- · Chemical characterization:
- · CAS No. Description

123-86-4 n-butyl acetate

- · Identification number(s)
- · EINECS Number: 204-658-1
- · Index number: 607-025-00-1
- · Hazard description: Not applicable.
- · Information concerning particular hazards for human and environment:

At long or repeated contact with skin it may cause dermatitis due to the degreasing effect of the solvent.

R 10 Flammable.

R 66 Repeated exposure may cause skin dryness or cracking.

R 67 Vapours may cause drowsiness and dizziness.

- · After inhalation: Supply fresh air; consult doctor in case of complaints.
- · After skin contact: Generally the product does not irritate the skin.
- · After eye contact: Rinse opened eye for several minutes under running water.
- · After swallowing: If symptoms persist consult doctor.
- · Suitable extinguishing agents:

CO2, powder or water spray. Fight larger fires with water spray or alcohol resistant foam.

- · For safety reasons unsuitable extinguishing agents: Water with full jet
- · Protective equipment: No special measures required.
- · Person-related safety precautions: Wear protective equipment. Keep unprotected persons away.
- \cdot Measures for environmental protection: Do not allow to enter sewers/ surface or ground water. (Contd. on page 2)

ÙAE

Page 2/5

Safety Data Sheet According to 91/155 EEC

Printing date 24.06.2009 Revision: 24.06.2009

Trade name: n-butyl acetate

(Contd. of page 1)

- · Measures for cleaning/collecting: Dilute with plenty of water.
- · Handling:
- · Information for safe handling: No special requirement

· Information about fire - and explosion protection:

Keep ignition sources away - Do not smoke.

Protect against electrostatic charges.

- · Storage:
- Requirements to be met by storerooms and receptacles: No special requirements.
- · Information about storage in one common storage facility: Not required.
- · Further information about storage conditions: Keep container tightly sealed.
- · Additional information about design of technical facilities: No further data; see item 7.
- · Ingredients with limit values that require monitoring at the workplace:

123-86-4 n-butyl acetate

PEL (USA)

REL (USA)

TLV (USA)

WEL (Great Britain)

710 mg/m³, 150 ppm

Short-term value: 950 mg/m³, 200 ppm Long-term value: 710 mg/m³, 150 ppm Short-term value: 950 mg/m³, 200 ppm Long-term value: 713 mg/m³, 150 ppm Short-term value: 966 mg/m³, 200 ppm Long-term value: 724 mg/m³, 150 ppm

- · Additional information: The lists valid during the making were used as basis.
- · Personal protective equipment:
- · General protective and hygienic measures: Wash hands before breaks and at the end of work.
- · Respiratory protection: Not required.
- · Protection of hands:

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation. Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the

chemical mixture.

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

· Material of gloves

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and

varies from manufacturer to manufacturer.

$\cdot \textit{Penetration time of glove material}$

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be

observed.

· Eve protection:

Tightly sealed goggles
UAE
(Contd. on page 3)
Page 3/5

Safety Data Sheet

According to 91/155 EEC

Printing date 24.06.2009 Revision: 24.06.2009

Trade name: n-butyl acetate

(Contd. of page 2)

· General Information

Form: Fluid
Colour: Colourless
Odour: Fruit-like

· Change in condition

Melting point/Melting range: -76°C Boiling point/Boiling range: 124-128°C

· Flash point: 27°C

· Ignition temperature: 370°C

 $\textbf{-} \textit{Danger of explosion:} \ \textit{Product is not explosive.} \ \textit{However, formation of explosive air/vapour mixtures}$

are possible.

- · Explosion limits: Lower: 1.2 Vol % Upper: 7.5 Vol %
- · Vapour pressure at 20°C: 10.7 hPa
- Density at 20°C: 0.88 g/cm³ Solubility in / Miscibility with

water at 20°C: 5 g/l

• pH-value (5 g/l) at 20 °C: 5

· Viscosity:

Dynamic at 20°C: 0.7 mPas

- · Thermal decomposition / conditions to be avoided: No decomposition if used according to specifications.
- · Dangerous reactions No dangerous reactions known.
- · Dangerous decomposition products: No dangerous decomposition products known.
- · Acute toxicity:
- · LD/LC50 values relevant for classification:

Oral LD50 13100 mg/kg (rat)

Dermal LD50 >5000 mg/kg (rabbit)

Inhalative LC50/4 h > 21.0 mg/l (rat)

- · Primary irritant effect:
- · on the skin: No irritant effect.
- · on the eye: No irritating effect.
- · Sensitization: No sensitizing effects known.

UAE

(Contd. on page 4)

Page 4/5

Safety Data Sheet

According to 91/155 EEC

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Trade name: n-butyl acetate

(Contd. of page 3)

· General notes:

Water hazard class 1 (German Regulation) (Assessment by list): slightly hazardous for water Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.

- · Product:
- · Recommendation

Must not be disposed together with household garbage. Do not allow product to reach sewage system.

- · Uncleaned packaging:
- · Recommendation: Disposal must be made according to official regulations.
- · Land transport ADR/RID (cross-border)
- · ADR/RID class: 3 Flammable liquids.
- · Danger code (Kemler): 30
- · UN-Number: 1123

· Packaging group: III

· Hazard label: 3

· Description of goods: 1123 BUTYL ACETATES

· Maritime transport IMDG:

· IMDG Class: 3 · UN Number: 1123

· Label 3

· Packaging group: III · EMS Number: F-E,S-D · Marine pollutant: No

· Proper shipping name: BUTYL ACETATES · Air transport ICAO-TI and IATA-DGR:

· ICAO/IATA Class: 3 · UN/ID Number: 1123

· Label 3

· Packaging group: III

(Contd. on page 5)

UAE

Page 5/5

Safety Data Sheet

According to 91/155 EEC

Printing date 24.06.2009 Revision: 24.06.2009

Trade name: n-butyl acetate

(Contd. of page 4)

· Proper shipping name: BUTYL ACETATES

· Labelling according to EU guidelines:

The product has been classified and marked in accordance with EU Directives / Ordinance on Hazardous Materials.

· Risk phrases:

10 Flammable.

66 Repeated exposure may cause skin dryness or cracking.

67 Vapours may cause drowsiness and dizziness.

· Safety phrases:

2 Keep out of the reach of children.

25 Avoid contact with eyes.

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

· Department issuing MSDS: Product safety department

· Contact: Mr. Menon

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SALES SPECIFICATION Code: NBA

Description: n-Butyl Acetate

Test Description Specification Limits Unit Test			
	Min. Max.	. of	Measure Method
n-Butyl Acetate	99	%(w/w)	Gas Chromatography
Water	0.03	%(w/w)	DIN 51777/ ASTM D1744
Acid Number	0.05	mg KOH	/g DIN EN ISO 2114/ ASTM D 664
Residue on evaporation	5		mg/100 ml
Appearance .	Liquid cle	ar	ŭ
Colour (APHA)	10	Mg Pt/I	DIN ISO 6271/ ASTM D 1209
Dhysical 9 Chamical Dranautics			
Physical & Chemical Prope		. 40	/
Molar Mass		6.16 	g/mol
Relative density 20/20 C	0.8	79	0.882
Refractive Index @ 20°C	1.3	94	1.396
Boiling range at 1013 hPa	ca.124	128	°C
Solidification point	ca.		0
•	-77	.9	С
Viscosity at 20 °C	0.7	4	mPas
Dipole Moment	1.8	4	D
Solubility Parameter at 25	°C 17.	4	(J/cm ³) 1/2
Heat of evaporation at 20	C 36.	5	kJ/mol
Vapour Pressure at 20 °C	11.	1	hPa

Comments: Physical properties are not monitored constantly.

Issue of Revision Date: 21-03-2006 Spec Version Number: 1